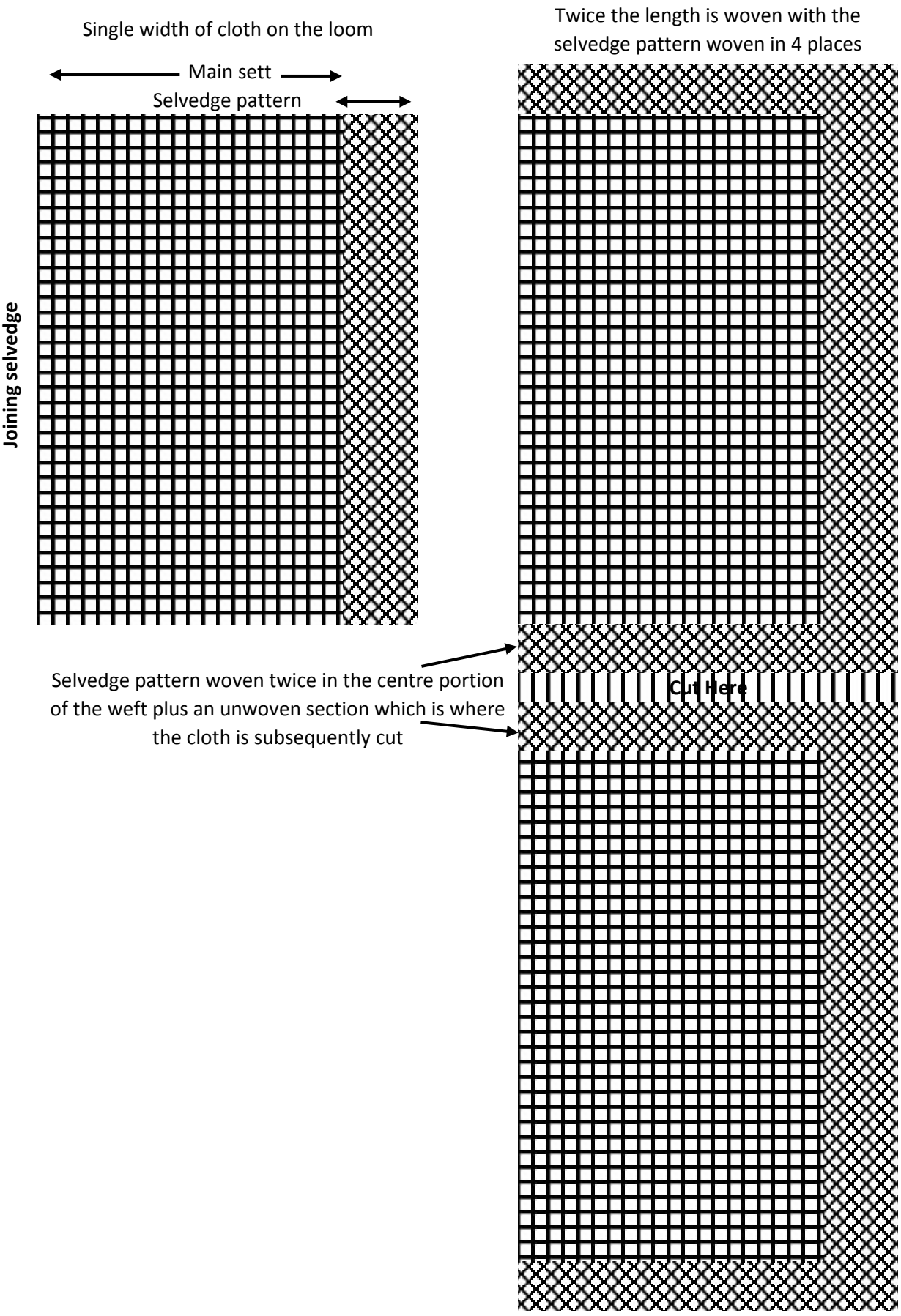
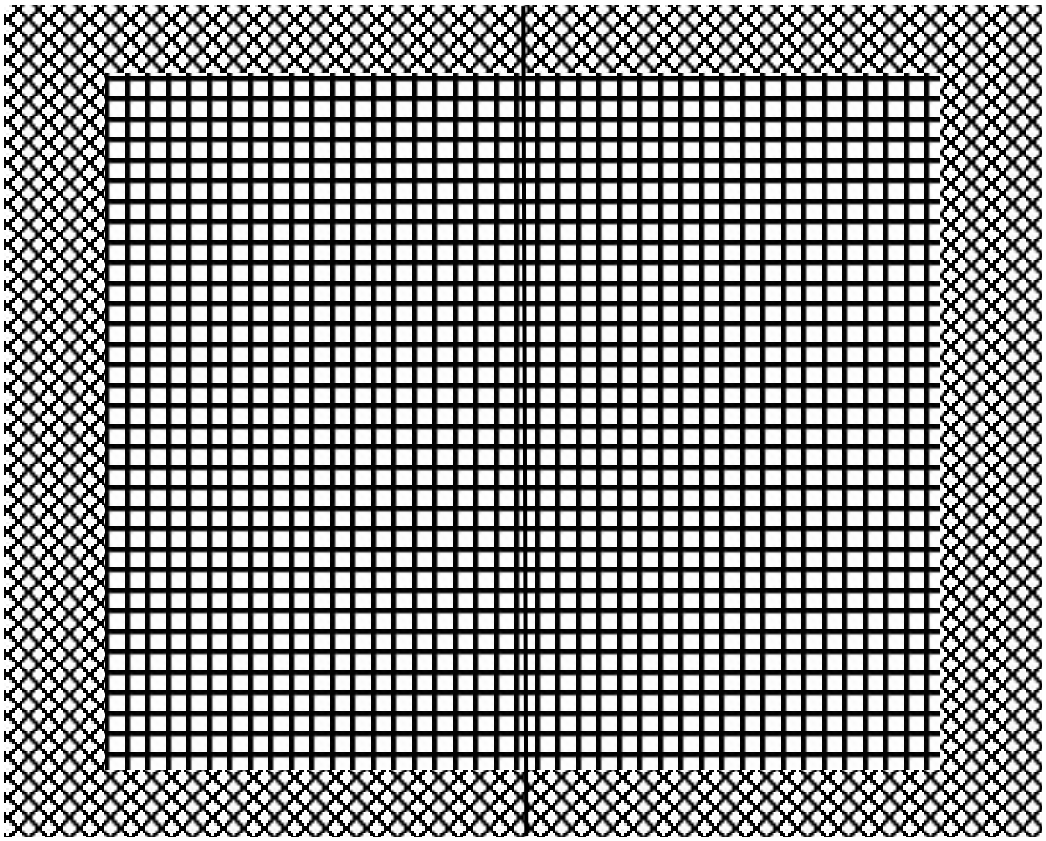

Single width of cloth on the loom
Main sett
Selvedge pattern
Joining selvedge
Twice the length is woven with the selvedge pattern woven in 4 places
Selvedge pattern woven twice in the centre portion of the weft plus an unwoven section which is where the cloth is subsequently cut
Cut Here

The two sections are aligned and joined at the joining selvedge to give a double plaid with a 'total border'